# **SPUV Series** Purge Valves

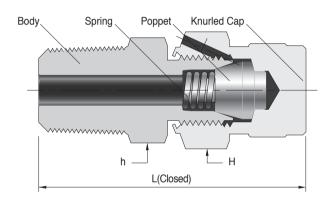
## **Product Information**

#### **Features**

- Pressure rating up to 4,000psig(275bar) for 316 stainless steel and up to 3,000 psig(206bar) for Carbon Steel and Brass at 100°F(38°C)
- Temperature rating from -65°F to 600°F(-54°C to 315°C) with Stainless Steel, from -65°F to 400°F(-54°C to 204°C) with carbon steel, from -20°F to 350°F(-29°C to 177°C) with brass.
- · Vent hole bleeds excessive liquid or gas from the system lines.
- Knurled cap is crimped to valve body to prevent an accidental removal of the body.
- Size range from 1/8" thru 1/2" tubing and piping system.
- Variety of end connections including S-LOK tube fittings, male/female NPT and ISO, SAE threads.



### **Material of Construction**



	Body Materials					
Description	Grade/ ASTM Specification					
	S316	Carbon Steel	Brass			
Body	S316 A276 or	Carbon Steel	Brass			
Knurled Cap	A479	Carbon Steer				
Poppet	S316 A276 or A479					
Spring	S302					

# **Option**

PTFE Poppet

PTFE poppet provides leak tight shut-off with finger Pressure rating up to 200 psig (13.7bar) at 100°F (37°C) Temperature rating up to 300°F (176°C)

To order, add designator-P as a suffix to the basic part number. Example: SPUV-S-2N-P-S6

Caution: When installing a S-LOK purge valves, the vent hole should be positioned not to influence the system fluid on operators. As the vent hole turns with the cap, discharging the valve is executed by turning the cap and be sure that purge valves should be always opened slowly in order to protect operators from exposure to hazardous system fluids.

### **Table of Dimension**

Basic Part Number			Inlet End Connection	Dimensions				
				L		h		Н
			End Connocion	ln.	mm	ln.	mm	in.(mm)
-	F	-2N	1/8 Female NPT	1.56	35.3	9/16	14.28	
	F	-4N	1/4 Female NPT	1.75	39.8	3/4	19.05	
	F	-6N	3/8 Female NPT	1.81	41.6	7/8	22.22	
	F	-8N	1/2 Female NPT	1.98	46.5	1-1/16	26.98	
	М	-2N	1/8 Male NPT	1.62	36.8	1/2	12.7	
	М	-4N	1/4 Male NPT	1.81	41.9	9/16	14.28	
	М	-6N	3/8 Male NPT	1.84	42.4	11/16	17.46	
	М	-8N	1/2 Male NPT	2.09	48.7	7/8	22.22	
	М	-4U	1/4in, 7/16-20	1.69	38.0	9/16	14.28	5/8
	М	-8U	1/2in, 3/4-16	1.81	41.6	7/8	22.22	(15.87)
	S	-2T	1/8 S-LOK	1.84	42.6	1/2	12.7	
	S	-4T	1/4 S-LOK	1.94	44.9	1/2	12.7	
	S	-6T	3/8 S-LOK	2.03	47.2	5/8	15.87	
	S	-8T	1/2 S-LOK	2.19	51.0	13/16	20.64	
	S	-6M	6mm S-LOK	1.94	45.0	-	14.0	
	S	-8M	8mm S-LOK	2.0	46.3	-	15.0	
	Т	-4T	1/4 Tube Stub	1.87	43.2	1/2	12.7	
	Т	-6T	3/8 Tube Stub	1.94	44.6	1/2	12.7	
	Т	-8T	1/2 Tube Stub	2.15	50.3	9/16	14.28	

### **Applications**

S-LOK Purge valves are for bleed, vent or drain purpose anually. The knurled cap is not separable from the valve body for safety purpose. 1/4 turns of wrench pull-up from finger tight gives leak-free closure on fist make-up. Proper tightening with a wrench secures for the closer rate to the desired pressure rate with sufficient make-ups.

#### **How to Order**

Use S6 for 316 stainless steel, CS for carbon steel, or BS for brass as a suffix to the basic part number. Example: SPUV-S-2T-S6